

## SASH REMOVAL AND REPLACEMENT OF A 3100 / 1100 SERIES SINGLE SLIDE WINDOW



**Slide operating sash past anti-lift block located in header**  
*This allows the sash to be lifted out of the mainframe.*



**Grab both sides of the sash and lift the unit until a gap is evident**



**Swing the sash out toward you and remove.**

**When replacing, be sure to install sash past the anti-lift blocks or they will prevent you from lifting the sash back in for installation.**