



FIELD TESTING POLICY FOR NEWLY INSTALLED WINDOWS AND DOORS THE COEUR D'ALENE WINDOW COMPANY

Effective Date: March 27, 2025

Contractual project specifications may require parties to engage in testing of newly installed fenestration products prior to completion. In the ordinary course, The Coeur d'Alene Window Company (CDA) is not a party to a construction contract and may elect not to recognize any such testing absent its written agreement. Any agreement by CDA to respond to field testing is nonetheless subject to this Policy which sets forth the required minimum conditions for CDA's participation.

REQUIREMENTS. These requirements apply to field testing of newly installed CDA products:

- **Notice:** Notice of the test must be submitted to our field service team via email at least 10 business days prior to testing. The email address for notification of testing is fieldservice@coeurdalenewindow.com
- **Testing Standard:** Testing must comply with all provisions of the then-current version of AAMA 502. Any water test pressure differential shall not exceed 2/3 of required performance of the test. The required performance shall be the minimum between the required rating for the job, or the tested or rated laboratory performance of the window being tested. All other deviations permitted by AAMA 502 must be approved by CDA in writing prior to the testing.
- **Newly Installed Products:** Products must be tested as soon as possible after initiation of installation, before installation of drywall or interior finish wall/roof materials, and prior to the issuance of the building occupancy permit. AAMA 502 testing should only be performed within 6 months of initial window installation. Product installed for more than 6 months must be evaluated, if at all, pursuant to the then-current version of AAMA 511.
- **Testing Agency:** Testing must be designed and performed by an AAMA LAP-3 accredited field-testing agency.
- **Specimen:** Testing agency is responsible for pretest inspection pursuant to Section 6.4.4. CDA must be allowed to inspect all specimens to be tested prior to testing.
- **Non-Compliant Specimen:** CDA must be allowed to inspect the product on-site and, if appropriate, repair any non-compliant tested specimen as per Section 7.5.9. Repair plans that include proposed repairs to nontested product are determined after review



of the full test report and inspection. CDA must be notified prior to removal of a specimen from its opening.

- Limited Scope: Test failure attributable to installation, wall, flashing or perimeter sealant conditions is outside the scope of CDA's participation and must be addressed by others.

REQUIRED INFORMATION. The following information shall be submitted to the Field Service email when notice is provided, or at least 5 business days prior to testing:

- Name of the party specifying the testing and the party responsible for testing costs.
- Product series, configurations anticipated to be tested, and approximate date of installation.
- Any reports of prior observations or evaluations of the products at the project.
- Name of the AAMA LAP-3 accredited field-testing agency and any of its known protocols.
- Additional info may be requested by CDA prior to testing, e.g. installation or flashing details.
- CDA will determine if sufficient information has been provided for it to participate.

WARRANTY. In addition to the requirements herein, the written product warranty ("Warranty") establishes limitations and requirements relating to field testing of products which may affect Warranty remedies. Testing pursuant to this Policy, or repair of any tested product by CDA, does not affect the terms and conditions of the applicable Warranty or create any new warranty obligations or remedies.

OTHER. The cost of testing, including any lift equipment/scaffolding needed to safely inspect a specimen, is the responsibility of the party ordering the test. CDA will determine on a case-by-case basis whether to repair a non-compliant specimen, taking into consideration the location, volume, and timing of any water penetration.* CDA will not pay for the retest of a non-compliant specimen unless it agrees in writing. Upon successful re-test of a non-compliant specimen which has been remediated, CDA will determine whether it is prudent to make the same or similar repairs to non-tested product. CDA will advise you of any charge to attend testing.

CDA's participation at the testing of its products is voluntary and at its discretion. Any agreement with respect to field testing is limited by this Policy. This Policy does not create a contract, or any other obligations of CDA. A copy of the AAMA 502 report should be provided within 5 business days of testing. Unless expressly stated in writing, CDA does not ratify or



concede the validity of any conclusions derived from product testing or compliance with the Policy.

**Minor percolation or bubble splashes occasionally occur during field testing and are not indicative of poor product performance during normal weather events.*

Field Test Pressure Table		
AAMA Design Pressure	Lab Water Test PSF	Field Test Setting
		1/3 Reduction per AAMA 502 Water Test PSF
20	3	2.00
25	3.75	2.50
30	4.5	3.00
35	5.25	3.50
40	6	4.00
45	6.75	4.50
50	7.5	5.00
55	8.25	5.50
60	9	6.00
65	9.75	6.50
70	10.5	7.00
75	11.25	7.50
80	12	8.00

Table Note 1: Milled units may have AAMA labels for individual windows or doors. Contact CDA for the overall product performance grade.

*Table Note 2: Field water penetration resistance tests shall be conducted at a static test pressure equal to 2/3 of required performance of the test. The required performance shall be the minimum between the required rating for the job, or the tested or rated laboratory performance of the window being tested. For example, a product tested or rated at an LC 25 shall be field tested at 3.75 PSF * 2/3 = 2.5 PSF per AAMA 502.*